

Work Order ID 95520***95520***

Ship ASAP

Page 1

Thursday, January 10, 2013 2:25:07 PM

Item ID: DSI 9506-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Installation Modification

Stop ***NS2***

Start Date: 1/10/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/11/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MF

Date: 13-01-10 Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
----------	--------------

DSI 9506

A

100

0.00

DAS
15
9-89***100***

DC

0.00

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9506-011
CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

0.00

Quality Control

Memo

MCS 13-01-11

DAS
06
9-89

fx

13-01-10

DAS
15

13.1.11

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Cust Item ID:

Required Date: 1/11/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI 9506-011								
	Location: <u>SHIP</u>								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

8 13/01/11MCS 13-01-11WKE13-01-11

Picklist Print

Thursday, January 10, 2013 2:25:06 PM

Page 1

Work Order ID: 95520

Parent Item: DSI 9506-011

Parent Item Name: Installation Modification

Start Date: 1/10/2013

Required Date: 1/11/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN412A Bolt		Purchased	No			110	Each	346.0000	4	4			
----------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

SMD

Location	Loc Qty	Loc Code
FG	10	
120423	10	
ST356	336	
120423	336	

4x

AN960JD416

Washer

D2274

Radius Block

SMD

NAS1149D0463J

Purchased No

110 Each 0.0000

Manufactured No

110 Each 509.0000

Location	Loc Qty	Loc Code
FG	2	
86855	2	
ST008	507	
86855	4	
91608	8	
92418	495	

SMD

D2529

Washer

SMD

Manufactured No

110 Each 402.0000

Location	Loc Qty	Loc Code
ST011	402	
79485	16	
92045	386	

D3171

Angle

SMD

Manufactured No

110 Each 13.0000

Location	Loc Qty	Loc Code
ST031	13	
85910	13	

4x

01-10-
SPB-10-1

Picklist Print

Thursday, January 10, 2013 2:25:06 PM

Page 2

Work Order ID: 95520

Parent Item: DSI 9506-011

Parent Item Name: Installation Modification

Start Date: 1/10/2013

Required Date: 1/11/2013

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Nut

Purchased

No

110

Each

4,590.0000

SP13-01-13



SM

Location

Loc Qty

Loc Code

FP001

318

122452

306

8182

12

FP-001

12

8182

12

GA

231

121444

231

ST314

2529

119017

20

123021

10

123248

900

123355

1599

ST506

1500

123900

1500

4x

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-578 REV. F AND EARLIER
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-578 REV. 1 AND EARLIER

REF TCCA STC SH93-4
REF FAA STC SR00028NY
REF FAA STC SR00028NY
REF EASA STC EASA.IM.R.S.01389

REFERENCE ONLY *DM*

TO ENSURE COMPATIBILITY BETWEEN THE D350-578-011/-021 BEARPAW INSTALLATION AND EXISTING AERAZUR FLOAT SYSTEM, CUSTOMERS ARE ENCOURAGED TO PROCURE DSI-9506-011 KIT LISTED BELOW AND PERFORM THE FOLLOWING DEVIATIONS ON INSTALLATION. REFER TO FIGURE 1.

1. MOVE EACH D2432F/D2672F BEARPAW AFT BY 1.50" MAX;
2. SUBSTITUTE AFTMOST D2438 CLAMP WITH TWO D3171-1 ANGLES TRIMMED TO FIT THE AERAZUR FLOAT CLAMPS ON EACH D2432F/D2672F BEARPAW;
3. ADD EXTRA HOLES/COUNTERBORES (Ø0.260" THRU, C'BORE Ø0.930" x 0.300" DEEP FROM BOTTOM) ON EACH D2432F/D2672F BEARPAW TO MOUNT CENTER D2438 CLAMP TO CLEAR AFT CROSSTUBE SADDLE.

IN ALL OTHER RESPECTS, INSTALL THE D350-578-011/-021 BEARPAW INSTALLATION PER INSTALLATION INSTRUCTIONS D350-578 REV. F OR EARLIER.

PARTS LIST

QTY -011-	PART NUMBER	DESCRIPTION
X	DSI-9506-011	INSTALLATION MOD KIT
4	D2274	RADIUS BLOCK
4	D2529	WASHER
4	D3171-1	ANGLE
4	AN4-12A	BOLT
4	AN960JD416	WASHER
4	MS21042L4	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 10.02.26
CERT. NO.: SH93-4
ISSUE NO.: 7

A	NEW ISSUE	MB	10.02.26
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9506	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INSTALL MODIFICATION	NTS
DATE	10.02.26	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

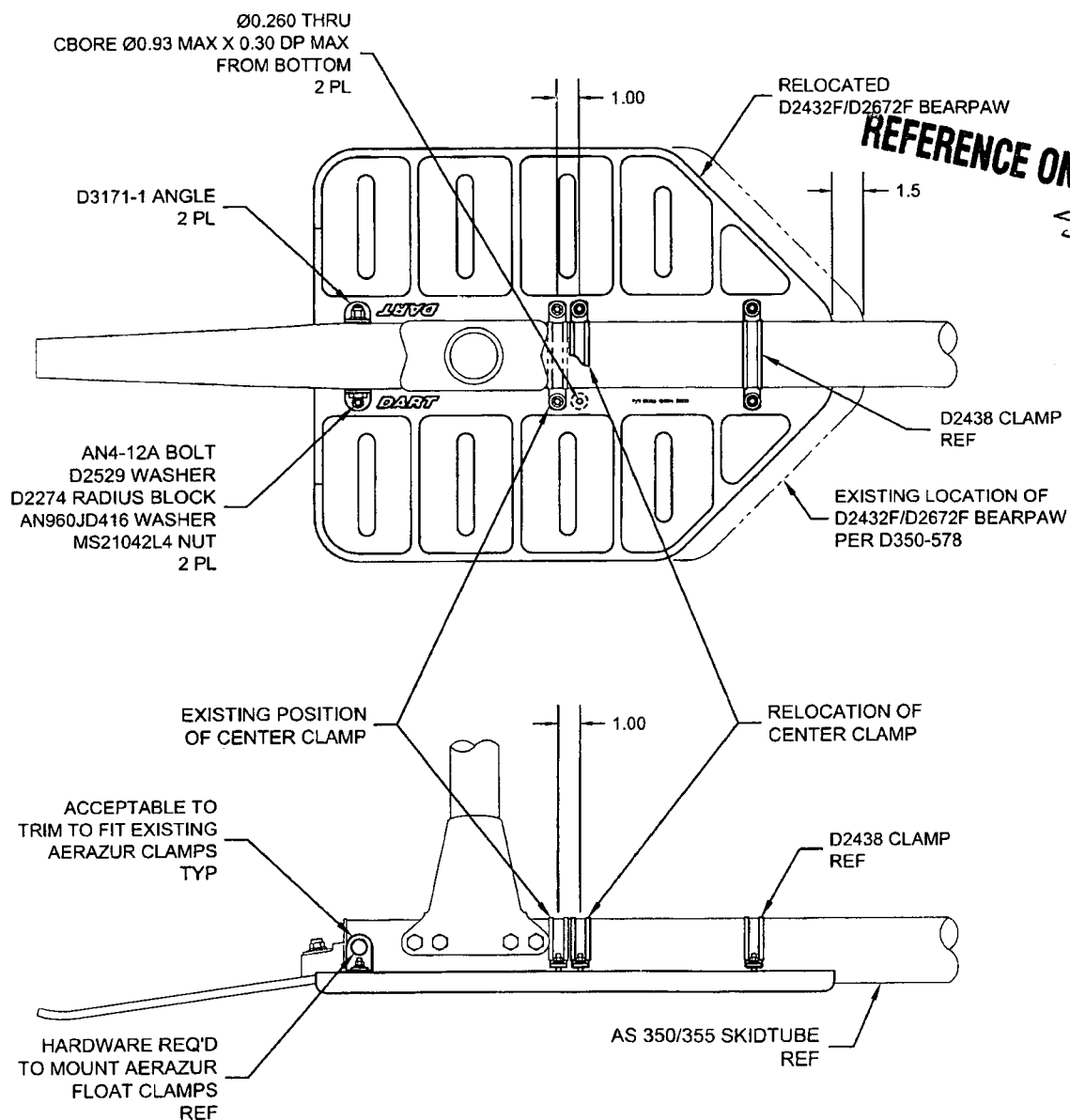


FIGURE 1: INSTALL MOD
(AERAZUR FLOAT AND HARDWARE NOT SHOWN FOR CLARITY)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)
DATE: 10.02.26
CERT. NO.: SH93-4
ISSUE NO.: 7

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9506	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INSTALL MODIFICATION	NTS
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